



MECHANICAL  
CONTRACTORS  
ASSOCIATION  
ONTARIO

List of MCA Ontario  
Standard Provincial Procedures

- Carbon Steel:

**MCAO F3F4-07** (SMAW 6010/7018; .0625 to .688) – MCAO covers all costs re: tests  
to this procedure only)

**MCAO F6F4** (GTAW/SMAW; .0625 to .684)

**MCAO F6F4CS** (GTAW/SMAW; .0625 to .75)

**MCAO F4-1** (SMAW 7018; .0625 to .688)

**MCAS CS-2** (SMAW 7018; .0625 to .75)

**MCAS CS-3** (GTAW; .0625 to .75)

**MCAO F60FW** (OFW; .0625 to .436)

- Stainless Steel:

**MCAO F6F5** (GTAW/SMAW; .0625 to .308)

**MCAO F6F5SS** (GTAW/SMAW; .0625 to .75)

**MCAO P8FW** (GTAW; .05 to .10)

**MCAS SS-1** (GTAW; .0625 to .75)

**MCAS SS-2** (SMAW; .0625 to .75)

- Brazing:

**MCAO BZCUCU** (1.0 & up dia.; .0325 to .13)

**MCAO BZCU1** (.25 to 3.5 dia.; .015 to .13)